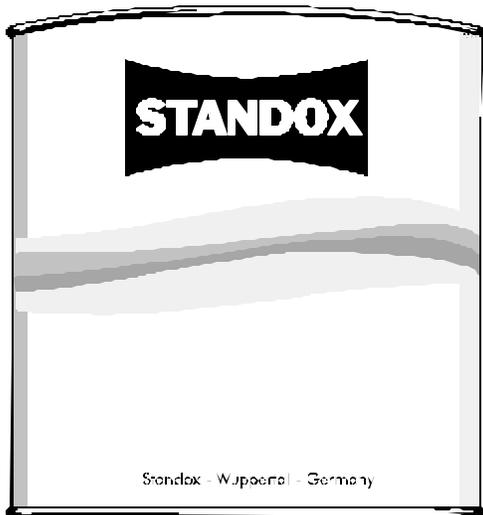


STANDOX

Spray Filler
Polyester-Spritzplastic



- **Spray Stopper**
- **Easy to sand**
- **Pore-free surface**
- **Can be used as a Fine Stopper**
- **Suitable for large-area isolation of critical substrates**

TECHNICAL DESCRIPTION

- **Mix with 5% Standox PE Hardener Solution
potlife 30 min/20°C**
- **Spray nozzle 2.0-2.5 mm
Spray pressure 2-4 bar**
- **Film thickness up to 1000 micron**
- **Air dry 2 h/20°C
or
Oven dry 30 min/60°C**
- **Force drying possible**
- **Dry sand
Coarse sand P100 - P120
Fine sand P240 - P280**

STANDOX Spray Filler

WORKING PROCESS:



Pasenger Car-Section

SUBSTRATE:

Pre-prime galvanized panels with Standox 2K Primer Red Brown.

- Bare metal, sanded
- Standox PE Stopper
- Aluminium, sanded
- Through-hardened sanded paintwork
- Through-hardened 2K Fillers, sanded

PRETREATMENT / CLEANING:

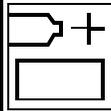


For substrate preparation information see **Standox** Painting System S1.

APPLICATION:



Use air fed respirator.
Refer to relevant Health and Safety Data sheets.



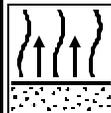
5% **Standox** PE Hardener Solution
potlife 30 min/20°C
if necessary **Standox** PE Thinner



2 - 2.5 mm
2 - 4 bar
5 = up to 1000 micron



Air dry 2 h/20°C
or
Oven dry 30 min/60°C



5 min/20°C



Short wave 10 min
Medium wave 15 min
(see **Standox** Painting System S10)



Coarse sand P100- P120
Fine sand P240 - P280



Standox Silicone Remover



Standox 1K/2K Basic
Materials, Wet-on-Wet
application possible

STANDOX Spray Filler

WORKING PROCESS:



For utility vehicles

SUBSTRATE:

- UP-GF, sanded
- Standofix Polyester Stopper
- Through-hardened sanded paintwork
- Through-hardened Standofix 2K Filler or Standofix EP Primer Surfacers, sanded

**PRETREATMENT /
CLEANING:**

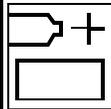


For substrate preparation information see **Standox** Painting System S1.

APPLICATION:



Use air fed respirator.
Refer to relevant Health and Safety Data sheets.



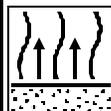
5% **Standox** PE Hardener Solution
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Short wave 10 min
Medium wave 15 min
(see **Standox** Painting System S10)



Coarse sand P100 - P120
Fine sand P240 - P280



Standofix Silicone Remover



Standofix 1K/2K Basic-
materials, Wet-on-Wet
application possible

STANDOX Spray Filler

| Flashpoint: | | Specific Gravity: | Solid content: | | VOC: | |
|-------------|---------|-------------------|----------------|-------------|------------|-------------|
| 25 °C | 77,0 °F | 1,39 g/cm³ | 66,3 Gew.-% | 47,8 Vol.-% | 459 g/Ltr. | 3,8 lbs/gal |

Raw Material: Unsaturated Polyester Resins

Cleaning of equipment: Clean after use with **Standex** Cleaning Thinner.

Storage: Polyester materials have a limited shelf life.
Store in a cool place, and use within 12 months for best results.

Important remarks:



Gravity feed
2.2 - 2.8 mm



Un-opened original tins
12 months/20°C

- For professional use only.
- Add up to 10% **Standex** Polyester Thinner.
- Through-sanded areas must be primed with an etch primer according to substrate properties.
- **Standex** Spray Filler must not be applied to 1K Primers, Etch Primers or solvent sensitive substrates.
- **Standex** Spray Filler must be overcoated with **Standex** 1K/2K Primers before topcoating.
- For optimum quality work a film thickness of 150 micron should remain on the substrate after sanding.
- Use at temperatures above +10°C.

Hardener solution contains organic peroxide and is corrosive. If Hardener solution comes in contact with the skin, wipe off immediately and wash with soap and water.

After eye contact irrigate copiously with a 2% aqueous sodium carbonate solution or water and seek medical advice.

The information contained here represents the current state of our knowledge and is intended as a guide to our products and their uses.

It is not intended as an insurance of certain product properties or of their specific applications.

The warnings displayed on the product labels should be followed. Any industrial property rights should be observed. We guarantee perfect product quality under the terms of our general conditions of sale.

